Date: User: Customer Job Number Estimate Number P.O. Number This Issue Prsht Rev. First Issue Previous Run Written By Checked & Approved By Comment Job Number: Seq. #: 1.0 Comment: Qty.: 2.0

Tuesday, 11/6/2007 1:25:47 PM Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services : 35565

: SMALL /MED FAB

Drawing Name

: GASKET

: D353613 **Part Number** D3536 REV A **Drawing Number**

: N/A Project Number : A **Drawing Revision**

Material

: 11/16/2007 Due Date

Qty: 30 Um:

Each

New Issue 07-02-14 JLM : Est Rev!A

S.O. No. :

Type

Additional Product

: 12723

: NC

: //

: 32742

: 11/6/2007

Description: Machine Or Operation: NEOPRENE SHEET 0.063 MNEO60S063

0.8682 sf(s)/Unit

33.8598

Total: 26.0474 sf(s)

NEOPRENE SHEET 0.063 Batch: MIOS 13

WATER JET

Comment: FLOW WATER JET 1-Cut as per Dwg D3536 07-11-12 B

Dwa Rev: Prog Rev:

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE

07-11-12

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK 4.0

Comment: SECOND CHECK 5.0

PACKAGING RESOURCE #1 PACKAGING 1

Comment: PACKAGING RESOURCE #1 Identify and Stock

EINISHING Location:

3.0

Dart Aerospace Ltd

W/O:		WORK ORDER CHAN	GES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•					
						:	
					:	:	
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _	
			QA:	N/C Close	d:	_ Date: _	

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		STED Description of NC		Corrective Action Section B	Verification	Approvál	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Date:

Tuesday, 11/6/2007 1:25:47 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 35565

Part Number: D353613

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.11.15/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PRO	CEDURE CH	IANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
						-	*				
Part No	•	PAR #:	Fault Cat	egory:		NCR	R: Yes	No DQ	A:	Date:	

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B			Verification Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspecto			
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35565
Description: Gasket	Part Number:	D3536-13
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
32.90	+/-0.030	33.90	-7			
29.40	+/-0.030	29,40	Ú			
27.40	+/-0.030	27.40	V.			
23.90	+/-0.030	33.90				-
18.98	+/-0.030	18.48				
14.07	+/-0.030	14.07	· /			
9.15	+/-0.030	9.15	/			
5.65	+/-0.030	5.65	/			
3.90	+/-0.030	3,90	/			
8.00	+/-0.030	8-00	V			·
14.00	+/-0.030	14.00	1			
20.00	+/-0.030	90.05		,		
1.89	+/-0.030	1.89				
0.30	+/-0.030	36	/			
0.30	+/-0.030	.30	V			
Ø0.19	+0.005/-0.001	,19				

Measured by:	1B	Audited by:		Prototype Approval:	N/A
Date:	07-11-12	Date:	fours	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	07.06.13	New Issue	KJ/JLM حبر	- 3

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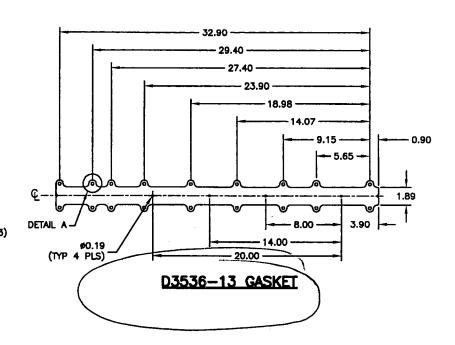
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT ©
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
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- 7) SEE PAGE 6 FOR DETAILS AND SECTION



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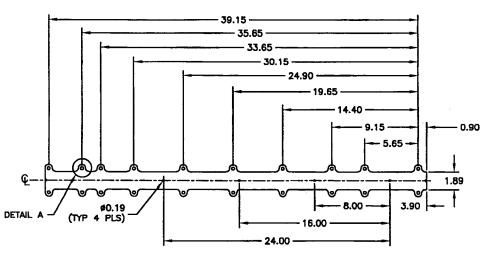
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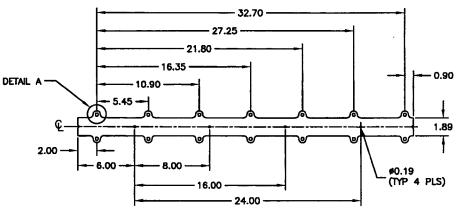


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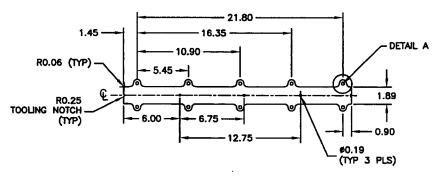
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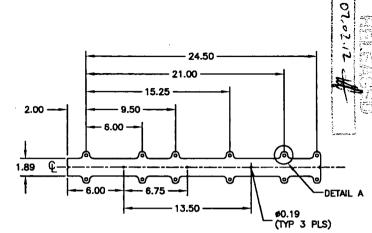
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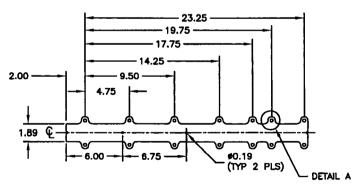
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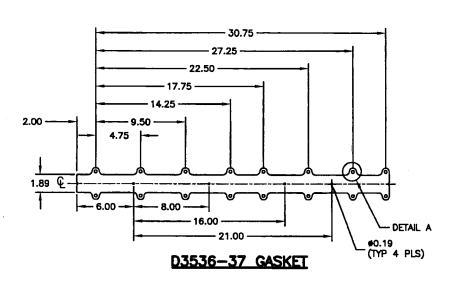


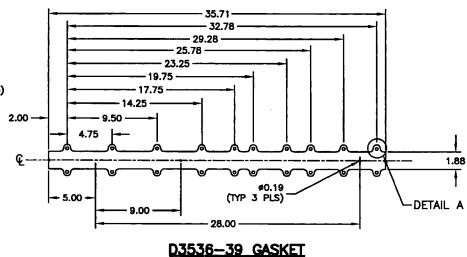
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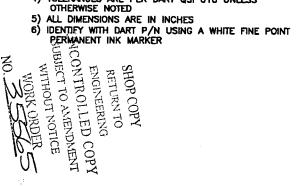
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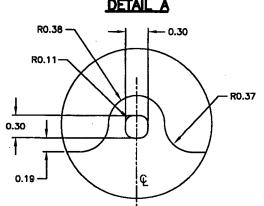
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